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Inner Quarter Panel (77.40.37)

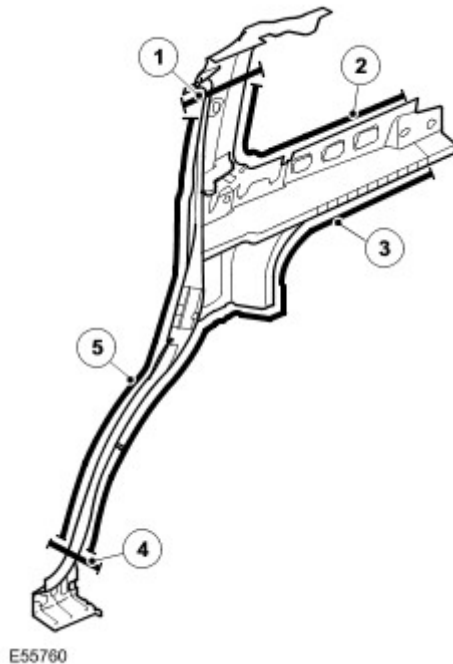
Removal

NOTE :

In this procedure, the inner quarter panel is replaced in conjunction with the quarter panel.

- 1 . Disconnect both battery cables. For additional information, refer to [Specifications](#) (Section 414-00 Charging System - General Information)
- 2 . Remove the quarter panel. For additional information, refer to [Quarter Panel \(77.40.09\)](#) (Section 501-30 Rear End Sheet Metal Repairs)
- 3 .

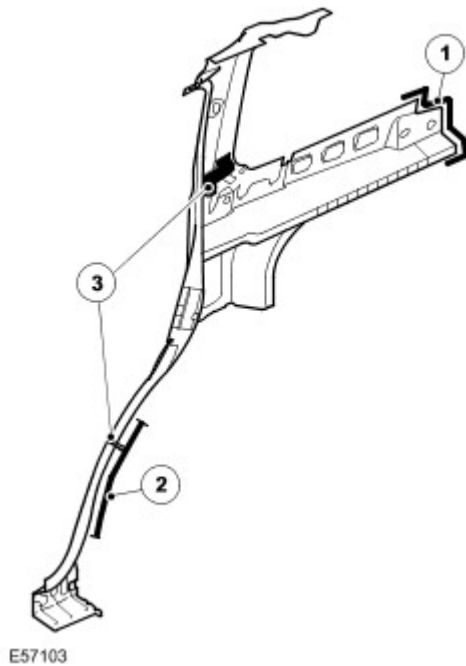
Item	Description
1	Butt weld.
2	24 spot welds.
3	11 spot welds.
4	Butt weld.
5	40 spot welds.



- 4 .

Item	Description
1	5 plug welds.
2	8 plug welds.

3	Acoustic seals
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- 5 . For additional information:
- Welding. For additional information, refer to [Body Repairs](#) (Section 501-25A Body Repairs - General Information)
 - Corrosion protection. For additional information, refer to [Corrosion Protection](#) (Section 501-25B Body Repairs - Corrosion Protection)
 - Tolerance checks. For additional information, refer to [Body and Frame](#) (Section 501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks)

Installation

- 1 . Install is the reversal of removal.